

5/14

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22662
<b>Description:</b> Spacepod Hardware Kit		<b>Part Number:</b>	K10018
<b>Dwg:</b>		<b>Qty:</b>	3 Kits
<b>Ref:</b> K10018		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	JA	05.03.09	3																																												
2	KP	<b>Pick: Packing Kit</b> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2174-041</td><td>Web Assembly</td><td>B21335</td></tr><tr><td>1</td><td>D2985</td><td>Decal</td><td>B21571</td></tr><tr><td>AKS4-1032-130</td><td>AKS7-1032-130</td><td>Insert</td><td>m6087</td></tr><tr><td>8</td><td>AN3-3A</td><td>Bolt</td><td>m16895</td></tr><tr><td>8</td><td>AN3H4A</td><td>Bolt (or AN3H4)</td><td>m15381</td></tr><tr><td>36</td><td>AN525-10R7</td><td>Screw</td><td>m15943</td></tr><tr><td>8</td><td>AN960JD10</td><td>Washer m15829</td><td>m16895</td></tr><tr><td>16</td><td>AN960JD10L</td><td>Washer</td><td>m16323</td></tr><tr><td>16</td><td>MS21042L3</td><td>Nut (or -3)</td><td>m15539</td></tr><tr><td>8</td><td>MS24694S67</td><td>Screw</td><td>m15106</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	B21335	1	D2985	Decal	B21571	AKS4-1032-130	AKS7-1032-130	Insert	m6087	8	AN3-3A	Bolt	m16895	8	AN3H4A	Bolt (or AN3H4)	m15381	36	AN525-10R7	Screw	m15943	8	AN960JD10	Washer m15829	m16895	16	AN960JD10L	Washer	m16323	16	MS21042L3	Nut (or -3)	m15539	8	MS24694S67	Screw	m15106			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	CL	05/03/09	3																																												
4	ST	Identify and Stock	SB	05/03/09	3																																												
5	AC	Cost / part: 70.45	CL	05/03/10	3																																												
6	DC	Close W/O 70.46 Inspect Level 21	Sec	05.03.11	3																																												
			JA	05.03.18	3																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	

RELEASED  
05/04/08-3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 08, 2005  
03:17 pm

Work Order No	: 0022662	Department Code:	
Project Name	: K10018	Burden Flags	: NNNNNNN
Project For	: WK514	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: K10018	Invoice Number	:
Description	: Spacepod Hardware Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 3	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 03-08-05	Actual Margin	: 0.000%
Est Finish Date	: 03-30-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00